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Brittle Fracture of 2D MoSe₂

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Transition metal dichalcogenides (TMDs) represent an emerging group of 2D materials with unique electronic and optical properties.^[1-5] They consist of atomic layers of hexagonal lattices formed in a MX₂ type stoichiometry, where M is a transition element from groups IV, V, or VI, and X is part of the chalcogen species S, Se, or Te. Considerable research effort has been devoted to understanding the structure of atomically thin layers of TMDs, as well as exploring their applications in fieldeffect transistors,^[6,7] photovoltaics,^[8–10] photodetectors,^[2,11,12] and catalysts.^[13–15] As a representative of 2D semiconducting TMDs, MoSe₂ has potential applications in flexible electronic and optical devices. The stability and reliability of these devices depend critically on the mechanical performance of MoSe₂. However, the mechanical properties of MoSe₂ have not been measured to date. Moreover, the deformation and failure mechanisms in materials at the 2D limit are of fundamental importance, but have been little studied by experiment.

Quantitative mechanical testing of the atomically thin TMDs is extremely challenging. Currently, atomic force microscopy (AFM) and nanoindentation are usually used to measure the mechanical properties of few-layer 2D materials.^[16-20] In this approach, the 2D membrane was suspended over a perforated substrate and assumed to adhere to the circumference of the hole without slippage during AFM scanning and indentation. However, the transverse, local probing by an AFM tip can result in highly non-uniform stress and strain fields in the thin

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layer of a 2D material, which makes it difficult to extract the intrinsic mechanical properties from experimental measurements. Nonetheless, the AFM-based mechanical testing of 2D materials started with the measurement of elastic modulus and fracture strength of graphene.^[16] Recently, Bertolazzi et al. measured the in-plane effective elastic modulus and average breaking strength of monolayer MoS_2 to be 270 ± 100 and 23 GPa, respectively.^[21] The factors such as indenter radius, indentation location, and residual stress in the tested 2D materials could cause uncertainties and possible errors in quantitative measurements. In contrast to the local transverse loading by AFM, we have recently developed a nanomechanical testing device that enables the uniform in-plane loading on a freestanding membrane of 2D materials. This device has been applied to measure the fracture toughness of graphene.^[22] Brittle fracture was observed in the freestanding graphene films containing a pre-crack. The measured fracture toughness of graphene is 4.0 ± 0.6 MPa m^{-1/2}, with the equivalent energy release rate of fracture of 15.9 J m⁻². Here we further developed this in-plane nanomechanical testing system with an improved dry transfer approach for fragile MoSe₂ membranes, and then used this system to investigate the mechanical behavior of monolayer and bilayer MoSe2. The brittle failure of crack initiation, propagation, and final fracture were observed in real time. We measured the elastic modulus and fracture strength of MoSe₂, and further studied the origin of strength variability as well as the fragility of different 2D materials.

The large-area 2D single-crystal of MoSe₂ was synthesized on a Si/SiO₂ wafer by the chemical vapor deposition (CVD) method. As shown in Figure 1a, the smooth monolayer and bilayer MoSe₂ can be easily distinguished by their thicknessdependent optical contrast. More optical and scanning electron microscopy (SEM) images of monolayer MoSe₂ can be found in the Supporting Information Sections S1 and S2. Single crystal MoSe₂ typically has a size between 5 and 30 µm. We performed Raman and photoluminescence (PL) analyses to determine the number of $MoSe_2$ layers (Figure 1b,c). The sharp A_{1g} peak at a lower Raman shift of 240.0 cm⁻¹ originates from out-of-plane vibration, which is characteristic of monolayer MoSe₂. The A_{1g} Raman mode is shifted to 242.2 cm⁻¹ for bilayer MoSe₂, which is in agreement with previous results.^[5,23,24] The PL intensity and the position of PL peak have been previously used to characterize MoSe₂.^[5,23] Figure 1c shows the characteristic PL spectra of monolayer and bilayer MoSe₂ at room temperature. The high-angle annular dark-field scanning transmission electron microscope (HAADF-STEM) image of monolayer MoSe₂ (Figure 1d) shows the alternating bright (Se₂) and dark (Mo) sites. The intensity profile for the region highlighted by the box is plotted in Figure 1e. The neighboring Mo (weak) and Se₂ (bright) sites are separated by 1.98 Å and the Mo-Mo distance is 5.49 Å. AFM was also used to study the structure and



Figure 1. Morphology and structure of $MoSe_2$ grown by the CVD method. a) Optical image of monolayer/bilayer $MoSe_2$ grown on Si/SiO₂. b) Raman analysis of $MoSe_2$. c) PL analysis of $MoSe_2$. d) HAADF-STEM image of monolayer $MoSe_2$ with a perfect hexagonal lattice. e) Intensity profile for the region marked in the box in (d). The neighboring Mo (weak) and Se_2 (bright) sites are separated by 1.98 Å and the Mo-Mo distance is 5.49 Å. f) Cross-section height profile of monolayer $MoSe_2$ in (g). g) AFM image of monolayer $MoSe_2$.

geometry of MoSe₂. Figure 1g shows an AFM image of a monolayer MoSe₂ crystal, where several big particles are distributed along the triangle edges and a few small ones within the triangle domain. Such kind of particles are commonly observed in CVD-grown MoSe₂.^[5] To determine the thickness of monolayer MoSe₂, we used an AFM to map out the cross-sectional height profile of MoSe₂ along the short line to the bottom right of Figure 1g. As shown in Figure 1f, a single step appears and the step height is \approx 0.7 nm. Hence, the as-grown monolayer MoSe₂ has a thickness of \approx 0.7 nm. The thickness analysis and AFM image of a bilayer MoSe₂ crystal can be found in the Supporting Information Section S3.

A critical step in the nanomechanical testing of 2D MoSe₂ was to transfer the atomically thin membrane of as-grown MoSe₂ onto a nanomechanical device. To facilitate the transfer, a thin layer of poly (methyl methacrylate) (PMMA) with thickness of 200-300 nm was coated over MoSe₂ grown on a Si/SiO₂ wafer. To choose a suitable transfer method, one needs to consider how to effectively remove PMMA at the end of transfer. In principle, PMMA could be removed from the PMMA/MoSe₂ pair by either annealing with a carrier gas of H₂ or immerging into acetone. However, the nanomechanical device that we design cannot be immerged into any liquid since the suspended shuttles can be stuck to the substrate once the nanomechanical device is taken out from the liquid. To prevent this problem, we developed a dry transfer technique to avoid the liquid damage to the suspended working layer on the testing device. The schematic of dry transfer is shown in Figure 2a. Specifically, the Si/SiO₂ substrate was first etched in 2.5 mol L⁻¹ NaOH solution. A clean copper grid was then used to fish out $\textsc{PMMA}/\textsc{MoSe}_2$ after several washes in the DI water. The advantage of using copper grid is that the contact area between

PMMA/MoSe₂ and the copper substrate can be reduced to prevent PMMA/MoSe₂ from permanently sticking to the substrate. Due to the thickness-dependent optical contrast, monolayer and bilayer MoSe₂ can be precisely located under an optical microscope. Figure 2b,c shows the optical images of monolayer and bilayer MoSe₂ crystals (covered with transparent PMMA) sitting on a copper grid. A fine tungsten probe was used to cut, pick, and load PMMA/MoSe₂ onto the nanomechanical device shown in Figure 2d. More optical images showing parts of the PMMA/MoSe₂ film after cutting can be found in the Supporting Information Section 4. The suspended MoSe₂ on the nanomechanical device was finally obtained after heat treatment for removing PMMA.

The 2D MoSe₂ crystal was cut into a rectangular shape by focus ion beam (FIB) in a dual beam SEM. Figure 3a shows the SEM image of a MoSe₂ sample after FIB cutting. The average width and length of MoSe₂ are 4776.0 ± 51.6 nm and 5971.2 \pm 5.6 nm, respectively. The nanomechanical device based on a spring-like "push-pull" mechanism (see the Supporting Information Section S5 for more details) was employed to investigate the in-plane tensile behavior of MoSe2. The applied loading rate was 15 nm s⁻¹ and the corresponding tensile strain rate was about 0.25% s⁻¹. All the tests were conducted in a SEM chamber through real-time observation, and the entire testing processes were recorded. The adhesion force between MoSe₂ and substrate was strong enough to firmly clamp the sample during tensile tests without marked slippage. Wrinkles in the ultrathin MoSe₂ samples were occasionally observed, due to their high flexibility. Figure 3b,e shows the SEM snapshots during a typical tensile test until fracture. The corresponding stress-strain curve is plotted in Figure 3f. Here the stress is calculated by $\sigma = F/(b \cdot h)$, where *F* is the measured

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Figure 2. Schematic and optical images of $MoSe_2$ transfer. a) Schematic illustration of $MoSe_2$ transfer. b) Monolayer $MoSe_2/PMMA$ sitting on a coper grid. c) Bilayer $MoSe_2/PMMA$ sitting on a coper grid. d) $MoSe_2/PMMA$ transferred onto a nanomechanical device.

in-plane force, *b* and *h* are respectively the initial width and thickness of the suspended MoSe₂ sample. The strain is calculated by $\varepsilon = \delta/a$, where δ is the elongation and *a* is the initial length of the MoSe₂ sample. Most tested samples were bilayer MoSe₂, whose thickness was measured as ≈ 1.4 nm by our AFM. This value is also in agreement with the bilayer thickness value in the literature.^[23] As a tensile test began, the MoSe₂ sample was first straightened due to the existence of slack, as reflected by a flat toe region in the stress–strain curve. Once MoSe₂ was fully straightened, stress increased linearly with strain. The slope of the stress–strain curve gives the in-plane elastic modulus of MoSe₂. As the applied load reached a critical

value, a major crack with the observable length of ≈ 200 nm appeared in MoSe₂, and this was followed immediately by fast propagation of the crack, resulting in catastrophic brittle fracture of the MoSe₂ sample (Figure 3e and associated video in the Supporting Information). The brittle fracture was also manifested as a sharp stress drop to zero (Figure 3f). Many MoSe₂ samples were used in our study. Unfortunately, most of them broke even during the transfer process, thus indicating a great challenge to the nanomechanical testing of fragile MoSe₂. A total of six tests were conducted successfully. The samples successfully tested did not contain any visible crack before testing. For bilayer MoSe₂, the interlayer van der Waals force seemed



Figure 3. In situ tensile testing of a bilayer $MoSe_2$ sample. a) SEM image of $MoSe_2$ before tensile testing. b–e) SEM images showing the fracture process. f) Measured stress–strain curve; the associated results are listed in Table 1 (sample #4).

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Table 1. Geometry and mechanical properties of suspended MoSe₂.

Sample #	Length [nm]	Width [nm]	Thickness [nm]	Critical load [µN]	Fracture strength [GPa]	Elastic modulus [GPa]
1	2885.2	8144.1	0.7	13.5	2.4	186.4
2	3803.0	4819.9	0.7	12.6	3.7	171.7
3	6107.3	6760.1	1.4	20.4	2.2	183.2
4	5971.2	4776.0	1.4	27.8	4.2	161.4
5	3023.2	7097.8	1.4	63.6	6.4	182.9
6	2666.7	16034.1	1.4	222.6	9.9	177.6
Average					$\textbf{4.8} \pm \textbf{2.9}$	177.2 ± 9.3

to be strong enough to allow the top layer to deform together with the bottom layer. Therefore, the bilayer sample behaved like one piece. This was supported by our observation that no layer step was found around the fracture edges. **Table 1** lists the measured sample geometry, elastic modulus, critical fracture force, and fracture strength. The results are consistent between monolayer and bilayer MoSe₂. The average elastic modulus and fracture strength are 177.2 \pm 9.3 and 4.8 \pm 2.9 GPa, respectively. Note that we have excluded results from the tested MoSe₂ samples where pre-mature fracture initiated near the edge of the nanomechanical device, possibly due to the local non-uniformity of geometry and stress.

The elastic modulus from the above experimental measurement is consistent with the theoretical value of 162.1 GPa (Table 2) from our first principles density functional theory (DFT) calculations (see Method; the calculated thickness of monolayer $MoSe_2$ is 0.65 nm, in accordance with the DFT result in the literature^[25]). However, the measured fracture strengths in Table 1 vary from 2.2 to 9.9 GPa, with a considerably large standard deviation of 2.9 GPa. To understand the origin of this large scattering, the morphology of our CVDgrown MoSe₂ was reexamined using optical microscope and AFM (Figure 1a,g; Supporting Information Section S6 shows an extreme case of large defects in CVD-grown MoSe₂, but the samples we tested did not contain any visible crack. However, flaws/cracks smaller than the detection limit of our instrument can pre-exist in as-grown samples, such that the apparent fracture strength of MoSe₂ can be reduced. Hence we reason that the variation of size of pre-existing flaws/cracks is responsible for the large scattering of measured fracture strengths. Recently, we have shown that the Griffith theory of brittle fracture is applicable to a 2D material of graphene by combining in situ fracture testing and atomistic modeling.^[22] On this basis, we applied the Griffith theory to estimate the size of a dominant fracture-producing crack/flaw in the 2D MoSe₂ sample.^[26] For a central crack of length 2a₀, the Griffith theory of brittle fracture can be expressed as^[27]

Table 2. DFT results of elastic constants of monolayer MoSe₂.

	C ₁₁	C ₁₂	Poisson's	Elastic modulus
	[GPa]	[GPa]	ratio	[GPa]
MoSe ₂	171.3	39.7	0.23	162.1

(1)

where *E* is the elastic modulus (Table 1) and γ is the surface energy which is defined as the edge energy of a 2D crystal divided by its thickness. It is difficult to directly measure the edge energy for a 2D crystal of MoSe₂ from experiment. Hence we performed DFT calculations (Experimental Section) to determine the theoretical value of γ . As shown in Figure 4, the (1010) and (1120) surfaces of monolayer MoSe₂ were modeled by a slab with two free edges along the $[10\overline{10}]$ and $[11\overline{20}]$ direction, respectively. The surface energy γ was calculated by the excess energy of the slab relative to the perfect monolayer divided by the nominal area of two free surfaces of the slab. We obtained the lowest surface energy of 1.55 Jm^{-2} for the (1010) surface (Table 3). This result is slightly lower than the corresponding DFT value of γ (1.68 J m⁻²) for a bulk crystal of $MoSe_{2}$ ^[25] Then we used Equation (1) to estimate the length of the fracture-producing crack for all six samples tested. As shown in Table 4, the estimated crack lengths range from 3.6 to 77.5 nm, with an average value of 33.0 ± 30.9 nm.

The above estimate of crack lengths in the range of tens of nanometers implies that the fracture properties of an ultrathin 2D material such as MoSe₂ depend heavily on the quality of the individual single crystal through, for example, the largest preexisting flaw. It follows that samples with smaller flaws should possess higher apparent fracture strengths. In our simple estimation, only the "weakest link"[27] - a dominant fractureproducing crack - is considered. However, there might exist more pre-existing flaws with different sizes and spatial distributions in a 2D sample. These flaws could interact with each other under an applied load and collectively lead to fracture. In this scenario, resolving the controlling fracture mechanism requires a more detailed experimental characterization of the statistics and evolution of flaws during testing, which is a necessary step for understanding the fracture strength of brittle 2D materials governed by the extreme value statistics of defects.^[27] We also note that while the present study underscores the effect of pre-existing flaws on the apparent fracture strength of 2D single crystals, grain boundaries in the case of 2D polycrystals (e.g., a typical polycrystalline graphene) are expected to have a statistical distribution of breaking strengths and thus can play an important role in governing the apparent fracture strength of 2D polycrystals.^[28]

It is interesting to compare the brittleness between graphene and MoSe₂. The present nanomechanical testing has revealed the brittle fracture of large-area single crystals of MoSe₂. But we are not able to quantitatively measure the fracture toughness of MoSe₂, which is an important mechanical property that describes the ability of a material containing a crack to resist fracture. Measurement of fracture toughness requires a finite-sized pre-crack in the sample. When we attempted to cut a pre-crack in MoSe₂ through FIB, catastrophic fracture was unavoidable during the cutting process, suggesting the brittleness of MoSe₂. The SEM images of monolayer MoSe₂ with multiple cracks induced during FIB cutting can be found in the Supporting Information Section 7. Such a fragile behavior can be correlated to the aforementioned difficulty of dry transfer of MoSe₂ samples that were easily breakable during transfer. www.advmat.de

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Figure 4. Atomic structure of monolayer $MoSe_2$ slabs after DFT relaxation. a) Basal-plane view and b) cross-sectional view of a $MoSe_2$ slab with (1010) free surfaces. c) Basal-plane view and d) cross-sectional view of a $MoSe_2$ slab with (1120) free surfaces. Due to lattice periodicity in the basal plane, only the region highlighted by the rectangle is adopted in DFT calculations.

Previously, the brittle fracture of fast crack growth in graphene has been observed.^[22,29] However, in contrast to the fragile MoSe₂, we were able to introduce a pre-crack in graphene by FIB cutting and further quantitatively measured its fracture toughness. Such contrast indicates that MoSe2 is more brittle than graphene. To rationalize this difference, we note that for brittle materials, the fracture toughness is approximately twice the surface energy. From DFT calculations, the lowest surface energy in the basal plane of MoSe₂ and graphene are ≈1.55 and 4.76 J m⁻² (Table 3), respectively. The corresponding theoretical value of fracture toughness is respectively 3.1 and 9.5 J m^{-2} , the latter of which is consistent with an experimental value of 15.9 J $\,m^{-2,[22]}$ given the fact that loading orientations and polycrystalline structures could influence the experimental results. The fairly large difference in fracture toughness between graphene and MoSe₂ thus explains why MoSe₂ is more brittle than graphene. Table 3 also lists the DFT result of the lowest surface energy of 1.83 J m⁻² for another 2D TMD material of $\mathsf{MoS}_2\!,$ which is only slightly larger than that of $\mathsf{MoSe}_2\!.$ This suggests that MoS₂ is more brittle than graphene as well. In the future, it would be interesting to further explore quantitative measurement of the fracture toughness of MoSe₂ and MoS₂, for comparison with that of graphene.

for facilitated by a new technique of dry transfer of the ultrathin 2D sample to the loading device. We perform in situ tensile tests of monolayer and bilayer MoSe₂, and observed the brittle fracture processes of crack initiation, propagation, and final failure in real time. The measured elastic modulus and fracture strength of MoSe₂ are 177.2 \pm 9.3 and 4.8 \pm 2.9 GPa, respectively. The large variation of fracture strengths is attributed to the pre-existing flaws caused by CVD growth. Based on the Griffith theory of fracture, we estimate the fracture-producing crack size as 33.0 \pm 30.9 nm. Finally, we discuss implications of our results on the statistical strength as well as the fragility of brittle 2D materials.

Experimental Section

*Growth of MoSe*₂: Molybdenum trioxide (MoO₃) powder and selenium (Se) powder were selected as precursors to grow MoSe₂ on a clean Si/SiO₂ (275 nm thick) wafer in a tube furnace (Lindbergh/Blue M, Thermo Scientific). The growth temperature was controlled at 750 °C.

In summary, we have developed an in situ nanomechanical

testing platform for quantitative measurement of the mechan-

ical proprieties of 2D materials inside SEM. In contrast to the

local, transverse probing by AFM, our device enables a uniform

in-plane loading of the freestanding 2D sample. Our testing is

Table 3. Comparison of DFT results of surface energy and edge energy between monolayer $MoSe_2$, MoS_2 , and graphene for the (1010) (zigzag) and (1120)(armchair) edges.

Monolayer	Thickness [nm]	Orientation	Edge energy [eV Å ⁻¹]	Surface energy [γ] [J m ⁻²]
MoSe ₂	0.65	zigzag	0.63	1.55
		armchair	0.65	1.60
MoS_2	0.619	zigzag	0.71	1.83
		armchair	0.72	1.87
Graphene	0.331	zigzag	1.30	6.26
		armchair	0.98	4.76

Table 4. Pre-existing crack length of $2a_0$ calculated by the Griffith theory.

Sample #	Fracture strength [GPa]	Elastic modulus [GPa]	Surface energy [γ] [J m ⁻²]	2a ₀ [nm]
1	2.2	183.2	1.55	77.5
2	2.4	186.4	1.55	65.3
3	3.7	171.7	1.55	24.3
4	4.2	161.4	1.55	18.5
5	6.4	182.9	1.55	8.8
6	9.9	177.6	1.55	3.6
Average	$\textbf{4.8} \pm \textbf{2.9}$	177.2 ± 9.3		$\textbf{33.0} \pm \textbf{30.9}$



The Se powder was loaded upstream at 200 °C to slowly generate the Se vapor. A mixture of argon and hydrogen (10 vol% hydrogen) with a total flow rate of 200 sccm served as a carrier gas. The number of $MoSe_2$ layers was first differentiated by the color of $MoSe_2$ and confirmed by the thickness measured with an AFM (Agilent PicoScan 5500). The microstructures and morphologies were also characterized by a suite of characterization tools, including optical microscope (The Micromanipulator Co., Inc.), scanning electron microscope (SEM, FEI Quanta 400), transmission electron microscope (TEM, JEOL 2100 F) with an accelerating voltage of 200 kV, and Raman spectroscopy (Renishaw inVia).

Dry Transfer. A "dry transfer" technique was used to transfer an ultrathin MoSe₂ membrane onto the nanomechanical device for in situ tensile testing. To this end, a thin layer of PMMA with thickness of 200-300 nm was first coated over MoSe₂ grown on a Si/SiO₂ wafer. They were then heated to 180 °C and held for 1 min using a hot plate to make good contact between MoSe₂ and PMMA. The Si/SiO₂ wafer was slowly dropped into NaOH solution with the concentration of 2.5 mol L⁻¹. After 2 h, the SiO₂ was etched away and the PMMA/MoSe₂ floated on the NaOH solution. Another piece of clean Si wafer was used to fish out PMMA/MoSe₂ and slowly immerged into water to wash away residual NaOH. Finally, the PMMA/MoSe₂ was fished out by a copper grid. The monolayer and bilayer MoSe₂ was observable with optical microscope. A fine tungsten probe installed in a micromanipulator was employed to cut a piece of PMMA/MoSe₂ out of the film. The PMMA/MoSe₂ was picked up by the same W probe and gently loaded onto the nanomechanical device. To obtain the freestanding MoSe₂, the whole device together with PMMA/MoSe₂ was put in a tube furnace (Lindbergh/Blue M, Thermo Scientific) under continuous flow of a mixture of 90% N_2 and 10% H_2 at 200 sccm to paralyze PMMA. The temperature was raised to 350 °C at a ramping rate of 10 °C min⁻¹ and held at 350 °C for 1 h followed by natural cooling down to room temperature.

Mechanical Testing: After the above paralysis step, the monolayer MoSe₂ sample was cut by FIB in a SEM (FEI, Helios 660). To avoid cutting damages, a minimum beam current of 1 pA was used to cut a corner-rounded rectangular sample. The sample-loaded microdevice was subsequently glued to an SEM sample stub using crystal bond. The microdevice operates based on a spring-like "push-pull" mechanism. Details about nanomechanical device can be found in the Supporting Information Section S5. A quantitative Agilent nanoindenter was used to actuate the device and also to measure the load and displacement independently. The tensile testing was monitored through SEM for ensuring the validity of tests as well as visualizing the deformation and fracture processes.

First Principles Calculations: Our first-principles calculations are based on electronic DFT and carried out with the VASP code.^[30] The ion-electron interaction is represented by the projector augmented wave method $^{\left[31\right] }$ and the exchange-correction functional is described within the generalized gradient approximation in the parametrization of Perdew-Burke-Ernzerhof.^[32] The plane wave_cutoff energy was 400 eV. As shown in Figure 4, the (1010) and (1120) surfaces of monolayer $MoSe_2$ were modeled by a slab with two free edges in the [1010] and [1120] direction in the basal plane, respectively. The surface energy of monolayer MoSe₂ was defined as $\gamma = (E_{slab} - E_{monolayer})/A$, where E_{slab} is the total energy of the slab, $E_{monolayer}$ is the total energy of the perfect monolayer with the same number of atoms as the slab, and A is the surface area. The specific slab models for the $(10\overline{1}0)$ and $(11\overline{2}0)$ surface used in our first principles calculations contain 24 and 36 atoms in the supercell, respectively, as indicated by the dashed line in Figure 4. In this supercell setup with periodic boundary conditions, slabs in two neighboring supercells were separated from each other by a 20 Å thick vacuum space in the direction of free surface. A large spacing of 20 Å in the [0001] direction was used to prevent interactions between 2D monolayers. The number of layers and the thickness of vacuum space have been tested to be converged. A 13 \times 1 \times 1 and 9 \times 1 \times 1 k-points mesh was adopted for the slab models of (1010) and (1120) surface (Figure 4) according to the Monkhorst-Pack scheme, [33] respectively. The energy convergence of the electronic self-consistency is on the order of 10^{-6} eV. The relaxation is converged when the maximum force on each

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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